

Date: Tuesday, 5/9/2006 7:44:39 AM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BUSHING
Job Number	: 27041		
Estimate Number	: 12411		
P.O. Number	: N/A	Part Number	: D35011
This Issue	: 5/9/2006	S.O. No. :	N/A
Prsht Rev.	: NC	Drawing Number	: D3501 PRELIMINARY
First Issue	: N/A	Project Number	: N/A
Previous Run	: N/A	Drawing Revision	: PRELI
	Type : MACHINED PARTS	Material	: N/A
Written By	: SEE COMMENT BELOW	Due Date	: 5/10/2006
Checked & Approved By	: SEE ABOVE USER & JAR	Qty:	32 Um: Each
Comment	: Est Rev:A New Issue 06-05-09 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M303R0750	303 Round Bar .75"
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Comment: Qty.: 0.0831 f(s)/Unit Total : 2.6578 f(s)

303 Round Bar .75"

(M303R0750)

Batch: M100629

06/05/17

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: 1-TURN AS PER FOLIO FA & DWG D3501,

FOLIO REV:

DWG REV: A

N/A (done on manual)

2-DEBURR AS REQUIRED

06/05/17

2

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

06/05/17

2

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

06/05/17

2

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

06.05.17

@

Friday, 5/9/2006 7:44:39 AM
Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 27041

Part Number: D35011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

DP 06/05/18

Job Completion



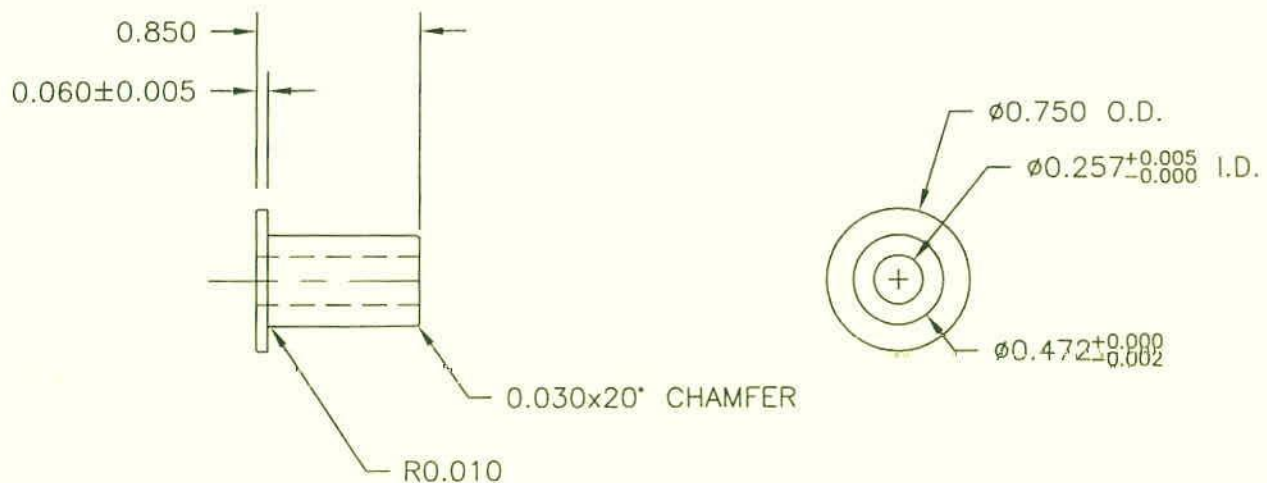
CL 06.05.18

PRELIMINARY ISSUE

06.04.17

DESIGN QP	DRAWN BY QP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3501	REV. A SHEET 1 OF 1
DATE 06.04.18	TITLE BUSHING		SCALE 1:1
A	06.04.18	NEW ISSUE	

QTY (16) (32)



D3501-1 BUSHING

- 1) MATERIAL: AISI 303 SS (REF DART SPEC. M303R)
- 2) FINISH: NONE
- 3) BREAK ALL UNMACHINED SHARP CORNERS 0.010 MAX
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

Work Order:	27041
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fiction: Bushing

Part Number: D35011

Inspection Dwg: D3501 Rev: A

Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☐ First Article ☐ Prototype[illegible]

Measured by: 

Date: 06/05/17

Audited by: 36

Date: 06.05.17

Prototype Approval:

Date:

Rev	Date	Change
1		New Issue

Revised by	Approved
KJ/RF	

